

Polycure - A division of Era Polymers Pty Ltd

Version No: 1.1

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Chemwatch Hazard Alert Code: 4

Issue Date: 02/10/2024 Print Date: 02/10/2024 S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	FASTASEAL 3540 FILL & SEAL		
Synonyms	Not Available		
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)		
Other means of identification	FASTASEAL 3540 FILL & SEAL		

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Clear, fast-drving, high-build, single-pack sealer	
Relevant identified uses	Clear, fast-drying, high-build, single-pack	sealer

Details of the manufacturer or supplier of the safety data sheet

Registered company name	Polycure - A division of Era Polymers Pty Ltd	
Address	2-4 Green Street, Banksmeadow, 2019, NSW, Australia	
Telephone	612 9666 3888	
Fax	+612 9666 4805	
Website	www.polycure.com.au	
Email	erapol@erapol.com.au	

Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE (24/7)	
Emergency telephone numbers	+61 1800 951 288	
Other emergency telephone	+61 3 9573 3188	

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable	
Classification [1]	Flammable Liquids Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A	
Legend:	1. Classified by Chernwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	

Label elements		
Hazard pictogram(s)		
Signal word	Danger	
Hazard statement(s)		
H225	Highly flammable liquid and vapour.	

H317	May cause an allergic skin reaction.	
H319	Causes serious eye irritation.	

Precautionary statement(s) General

• • • • • • •	
P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.

Precautionary statement(s) Prevention

P210	eep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.	
P233	Keep container tightly closed.	
P280	Wear protective gloves, protective clothing, eye protection and face protection.	
P240	Ground and bond container and receiving equipment.	
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.	
P242	Use non-sparking tools.	
P243	Take action to prevent static discharges.	
P261	Avoid breathing mist/vapours/spray.	
P264	Wash all exposed external body areas thoroughly after handling.	
P272	2 Contaminated work clothing should not be allowed out of the workplace.	

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.	
P302+P352	IF ON SKIN: Wash with plenty of water.	
P305+P351+P338	F IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P362+P364	Take off contaminated clothing and wash it before reuse.	
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].	

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
64-17-5	>60	ethanol
108-65-6	10-30	propylene glycol monomethyl ether acetate, alpha-isomer
53317-61-6	<5	toluene diisocyanate trimethylolpropane diethylene glycol
26471-62-5	<0.1	toluene diisocyanate
Not Available	to 100	All other substances - non-hazardous
Legend:	 Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available 	

SECTION 4 First aid measures

Description of first aid measures		
Eye Contact	 If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. 	
Skin Contact	 If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. 	

Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay. Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. for simple esters:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For acute or short term repeated exposures to ethanol:

- Acute ingestion in non-tolerant patients usually responds to supportive care with special attention to prevention of aspiration, replacement of fluid and correction of nutritional deficiencies (magnesium, thiamine pyridoxine, Vitamins C and K).
- Give 50% dextrose (50-100 ml) IV to obtunded patients following blood draw for glucose determination.
- Comatose patients should be treated with initial attention to airway, breathing, circulation and drugs of immediate importance (glucose, thiamine).
- Decontamination is probably unnecessary more than 1 hour after a single observed ingestion. Cathartics and charcoal may be given but are probably not effective in single ingestions.
- Fructose administration is contra-indicated due to side effects.

Toluene diisocyanate is a known pulmonary sensitiser. Annual medical surveillance should be conducted including pulmonary history, examination of the heart and lungs, 14 x 17 inch (35 x 47 cm) x-ray and pulmonary function testing (FCV, FEV1).

In normal commercial preparations of toluene diisocyanate, the 2,4-isomer dominates in the ratio 4:1. However it is also hydrolysed, in air , more rapidly than the 2,6-isomer. Airway sensitivities may result from the appearance of immunoglobulins in the blood. Frequent inability to detect antibodies to TDI in clinical cases may result from the routine use of diagnostic antigens containing predominantly 2,4-TDI, whereas individuals may have been exposed to atmospheres in which 2,6-TDI was the predominant isomer [Karol & Jin, Frontiers of Molecular Toxicology, pp 55-61, 1992].

SECTION 5 Firefighting measures

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting

Alert Fire Brigade and tell them location and nature of hazard.
 May be violently or explosively reactive.

	Wear breathing apparatus plus protective gloves in the event of a fire.
	Prevent, by any means available, spillage from entering drains or water course.
	Consider evacuation (or protect in place).
	Fight fire from a safe distance, with adequate cover.
	If safe, switch off electrical equipment until vapour fire hazard removed.
	Use water delivered as a fine spray to control the fire and cool adjacent area.
	Avoid spraying water onto liquid pools.
	Do not approach containers suspected to be hot.
	Cool fire exposed containers with water spray from a protected location.
	If safe to do so, remove containers from path of fire.
	Liquid and vanour are highly flammable
	Equip and vapor and regim manimatic.
	Vanour may travel a considerable distance to source of ignition
	Heating may cause expansion or decomposition leading to violent runture of containers
	 On combustion, may emit toxic (uness of carbon monoxide (CO).
	Combustion products include:
	carbon dioxide (CO2)
Fire/Explosion Hazard	isocvanates
	and minor amounts of
	hydrogen cyanide
	nitrogen oxides (NOx)
	other pyrolysis products typical of burning organic material.
	When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point
	of rupture. Release of toxic and/or flammable isocyanate vapours may then occur
	Burns with acrid black smoke.
HAZCHEM	*3YE

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container.
Major Spills	 Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit where this exposure may occur. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage form entering drains or water course. Consider evacuation (or protect in place). No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so. Water spray or fog may be used to disperse /absorb vapour. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling Safe handling * Containers, even those that have been emptied, may contain explosive vapours. * Do NOT cut, drill, grind, weld or perform similar operations on or near containers. Product is moisture sensitive; handle under a dry, inert gas. Nitrogen with less than 5 ppm each of moisture and oxygen is recommended The tendency of many ethers to form explosive peroxides is well documented. Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe * DO NOT concentrate by evaporation, or evaporate extracts to dryness, as residues may contain explosive peroxides with DETONATION potential. * Any static discharge is also a source of hazard. * Before any distillation process remove trace peroxides by shaking with excess 5% aqueous ferrous sulfate solution or by percolation through a column of activated alumina.

	Distillation results in uninhibited ether distillate with considerably increased hazard because of risk of peroxide formation on storage.
	Add inhibitor to any distillate as required.
	When solvents have been freed from peroxides by percolation through columns of activated alumina, the absorbed peroxides must promptly
	be desorbed by treatment with polar solvents such as methanol or water, which should then be disposed of safely.
	The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the
	peroxides. The substance may concentrate around the container opening for example.
	Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.
	A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which
	chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides
	or disposed of before this date.
	The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add
	an opening date.
	Unopened containers received from the supplier should be safe to store for 18 months.
	Opened containers should not be stored for more than 12 months.
	Avoid all personal contact, including inhalation.
	• Wear protective clothing when risk of exposure occurs.
	 Use in a well-ventilated area
	Prevent concentration in hollows and sumps
	DO NOT enter configued spaces until atmosphere has been checked
	A void smaking naked lights had or ignition sources
	Wold Scholing, Tracked rights of smoke
	 Vinci nanaling, Do Nor Ledi, drink di anole. Vaguerra di grito en priming en puring due to static electricity.
	 vapour may ignice on pumping or pouring due to static electricity. b DO NOT use plastic burchets
	E both and sequere metal containers when dispensing or pouring product
	Laur and secure metal contrainers when dispensing of poundy product.
	• Ose spail-rice loois when handling.
	Koan containers security sealed
	• Neep containers securely searcu.
	Avoid private damage to containers.
	Always wash harus with soap and water later haruning. Wash soap and soap stoke
	· Work clothes should be laundered separately.
	Elles good segurational work practice.
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Conditions for safe storage, including any incompatibilities

Suitable container	 Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) For manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	 Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates. Esters react with acids to liberate heat along with alcohols and acids. Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products. Heat is also generated by the interaction of esters with caustic solutions. Flammable hydrogen is generated by mixing esters with alkali metals and hydrides. Esters may be incompatible with aliphatic amines and nitrates. Glycol ethers may form peroxides under certain conditions; the potential for peroxide formation is enhanced when these substances are used in processes such as distillation where they are concentrated or even evaporated to near-dryness or dryness; storage under a nitrogen atmosphere is recommended to minimise the possible formation of highly reactive peroxides Nitrogen blanketing is recommended if transported in containers at temperatures within 15 deg C of the flash-point and at or above the flash-point - large containers may first need to be purged and inerted with nitrogen prior to loading

 In the presence of strong bases or the salts of strong bases, at elevated temperatures, the potential exists for runaway reactions. Contact with aluminium should be avoided; release of hydrogen gas may result- glycol ethers will corrode scratched aluminium surfaces. May discolour in mild steel/ copper; lined containers, glass or stainless steel is preferred Glycols and their ethers undergo violent decomposition in contact with 70% perchloric acid. This seems likely to involve formation of the glycol perchlorate esters (after scission of ethers) which are explosive, those of ethylene glycol and 3-chloro-1,2-propanediol being more powerful than glyceryl nitrate, and the former so sensitive that it explodes on addition of water . Investigation of the hazards associated with use of 2-butoxyethanol for alloy electropolishing showed that mixtures with 50-95% of acid at 20 deg C, or 40-90% at 75 C, were explosive and initiable by sparks. Sparking caused mixtures with 40-50% of acid to become explosive, but 30% solutions appeared safe under static conditions of temperature and concentration.
 Avoid reaction with water, alcohols and detergent solutions. Isocyanates are electrophiles, and as such they are reactive toward a variety of nucleophiles including alcohols, amines, and even water. Upon treatment with an alcohol, an isocyanate forms a urethane linkage. If a di-isocyanate is treated with a compound containing two or more hydroxyl groups, such as a diol or a polyol, polymer chains are formed, which are known as polyurethanes. Reaction between a di-isocyanate and a compound containing two or more amine groups, produces long polymer chains known as polyureas.
Isocyanates and thioisocyanates are incompatible with many classes of compounds, reacting exothermically to release toxic gases. Reactions with amines, strong bases, aldehydes, alcohols, alkali metals, ketones, mercaptans, strong oxidisers, hydrides, phenols, and peroxides can cause vigorous releases of heat. Acids and bases initiate polymerisation reactions in these materials.
· Isocyanates also can react with themselves. Aliphatic di-isocyanates can form trimers, which are structurally related to cyanuric acid.
Isocyanates participate in Diels-Alder reactions, functioning as dienophiles
· Isocyanates easily form adducts with carbodiimides, isothiocyanates, ketenes, or with substrates containing activated CC or CN bonds.
 Some isocyanates react with water to form amines and liberate carbon dioxide. This reaction may also generate large volumes of foam and heat. Foaming spaces may produce pressure in confined spaces or containers. Gas generation may pressurise drums to the point of rupture. Do NOT reseal container if contamination is expected
· Open all containers with care
Base-catalysed reactions of isocyanates with alcohols should be carried out in inert solvents. Such reactions in the absence of solvents often occur with explosive violence,
Isocyanates will attack and embrittle some plastics and rubbers.
 The isocyanate anion is a pseudohalide (syn pseudohalogen) whose chemistry, resembling that of the true halogens, allows it to substitute for halogens in several classes of chemical compounds The behavior and chemical properties of the several pseudohalides are identical to that of the true halide ions
• A range of exothermic decomposition energies for isocvanates is given as 20-30 k l/mol
 The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of
energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment.
For example, in 'open vessel processes' (with man-hole size openings, in an industrial setting), substances with exothermic decomposition
energies below 500 J/g are unlikely to present a danger, whilst those in 'closed vessel processes' (opening is a safety valve or bursting disk)
present some danger where the decomposition energy exceeds 150 J/g.
BRE I REKICK: Handbook of Reactive Chemical Hazards, 4th Edition
 NOTE: May develop pressure in containers; open carefully. Vent periodically.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ethanol	Ethyl alcohol	1000 ppm / 1880 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxy-2-propanol acetate	50 ppm / 274 mg/m3	548 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	toluene diisocyanate	Toluene- 2,4-diisocyanate (TDI)	Not Available	Not Available	Not Available	Not Available
Ingredient	Original IDLH		Revised IDLH			
ethanol	Not Available		Not Available			
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available		Not Available			
toluene diisocyanate trimethylolpropane diethylene glycol	Not Available		Not Available			
toluene diisocyanate	2.5 ppm		Not Available			

Т	Occupational	Exposure	Banding
	e e e e e e e e e e e e e e e e e e e		

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
toluene diisocyanate trimethylolpropane diethylene glycol	E	≤ 0.1 ppm
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk.
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ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a

Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area. • Work should be undertaken in an isolated system such as a 'glove-box'. Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system. Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within. Open-vessel systems are prohibited. • Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation. Exhaust air should not be discharged to regulated areas, non-regulated areas or the external environment unless decontaminated. Clean make-up air should be introduced in sufficient volume to maintain correct operation of the local exhaust system For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. Except for outdoor systems, regulated areas should be maintained under negative pressure (with respect to non-regulated areas). · Local exhaust ventilation requires make-up air be supplied in equal volumes to replaced air. Laboratory hoods must be designed and maintained so as to draw air inward at an average linear face velocity of 0.76 m/sec with a minimum of 0.64 m/sec. Design and construction of the fume hood requires that insertion of any portion of the employees body, other than hands and arms, be disallowed. Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. Spraying of material or material in admixture with other components must be carried out in conditions conforming to local state regulations (AS/NZS 4114, UNI EN 12215:2010, ANSI/AIHA Z9.3-2007 or national equivalent). Local exhaust ventilation with full face positive-pressure air supplied breathing apparatus (hood or helmet type) is required. Spraying should be performed in a spray booth fitted with an effective exhaust system which complies with local environmental legislation. The spray booth area must be isolated from unprotected personnel whilst spraying is in progress and until all spraying mist has cleared. NOTE: Isocyanate vapours will not be adequately absorbed by organic vapour respirators. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant. Type of Contaminant: Air Speed: 1-2.5 m/s (200-500 direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) f/min.) Within each range the appropriate value depends on: Lower end of the range Upper end of the range 1: Room air currents minimal or favourable to capture 1: Disturbing room air currents 2: Contaminants of low toxicity or of nuisance value only 2: Contaminants of high toxicity 3: Intermittent, low production. 3: High production, heavy use 4: Large hood or large air mass in motion 4: Small hood-local control only Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min.) for extraction of solvents generated by spraying at a point 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used. Individual protection measures, such as personal protective equipment Safety glasses with side shields. Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption Eye and face protection and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eve irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]. Skin protection See Hand protection below NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. For esters: Hands/feet protection Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when Continued...

	making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: - frequency and durability of glove hygie is dependent on usage. Important factors in the selection of gloves include: - inequency and durability of glove material, - glove thickness and - dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent) When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.1.0.1 or national equivalent) is recommended When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.1.0.1 or national equivalent) is recommended Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use Contaminated gloves should be replaced. As defined in ASTM F.739-66 in any application, gloves are rated as: - Excellent when breakthrough time > 240 min - Fair when breakthrough time > 240 min - Foor when glove material degrades - For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove for the task. Note: Deepnding on the activity being conducted, gloves of vanjing thickness may be required to a specific chasks. For example: - Thinner gloves (wor to 0.1 mm or ites) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give shout to tas moveded or obreakthrough times. Glove thickness may also vary d
Body protection	See Other protection below
Other protection	 Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent] Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely. Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. Overalls. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower. Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale or continuous use wear tight-weave non-static

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the computer*generated* selection: FASTASEAL 3540 FILL & SEAL

Material	СРІ
BUTYL	A
PE/EVAL/PE	A
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NITRILE	С

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	A-AUS / Class 1 P2	-	A-PAPR-AUS / Class 1 P2
up to 25 x ES	Air-line*	A-2 P2	A-PAPR-2 P2
up to 50 x ES	-	A-3 P2	-
50+ x ES	-	Air-line**	-

NITRILE+PVC	С
PVA	С
PVC	С
SARANEX-23	С
TEFLON	С
VITON	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. - * Where the glove is to be used on a short term, casual or infrequent basis, factors such

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

Glove — In order of recommendation
AlphaTec® Solvex® 37-675
MICROFLEX® 63-864
MICROFLEX® Diamond Grip® MF-300
AlphaTec® Solvex® 37-185
AlphaTec® 38-612
AlphaTec® 58-008
AlphaTec® 79-700
TouchNTuff® 83-500
MICROFLEX® 93-260
DermaShield™ 73-711

The suggested gloves for use should be confirmed with the glove supplier.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear, colourless liquid			
Physical state	Liquid	0.81-0.9		
Odour	Not Available	Partition coefficient n-octanol / water	Not Available	
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available	
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available	
Melting point / freezing point (°C)	Not Available	Viscosity (cSt) Not Available		
Initial boiling point and boiling range (°C)	69	Molecular weight (g/mol)	Not Available	
Flash point (°C)	8	Taste	Not Available	
Evaporation rate	Not Available	Explosive properties	Not Available	
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available	
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available	
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available	
Vapour pressure (kPa)	Not Available	Gas group	Not Available	
Solubility in water	Reacts	pH as a solution (1%) Not Available		
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available	
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available	
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available	
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available	

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material can caus Inhalation of vapours r co-ordination, and vert The main effects of sir occur. Animal testing shows to The material has NOT corroborating animal of The vapour/mist may th pulmonary oedema. P neurosis, depression a produce asthmatic rea or may develop withou work in situations allow impairment. Inhalation hazard is im Inhalation of high cono dizziness, slowing of re Inhalation of vapours of of the individual.	e respiratory irritation in some persons. The b may cause drowsiness and dizziness. This ma tigo. mple esters are irritation, stupor and insensibil that the most common signs of inhalation over been classified by EC Directives or other class or human evidence. be highly irritating to the upper respiratory trac ossible neurological symptoms arising from is and paranoia. Gastrointestinal disturbances are ictions ranging from minor breathing difficultie it warning for several hours after exposure. So ving exposure to this material. Continued expo creased at higher temperatures. centrations of gas/vapour causes lung irritation eflexes, fatigue and inco-ordination. or aerosols (mists, fumes), generated by the n	ody's response to such irritation can cause further lung damage. ay be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of ity. Headache, drowsiness, dizziness, coma and behavioural changes may rdose is inco-ordination and drowsiness. ssification systems as 'harmful by inhalation'. This is because of the lack of et and lungs; the response may be severe enough to produce bronchitis and ocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety e characterised by nausea and vomiting. Pulmonary sensitisation may is to severe allergic attacks; this may occur following a single acute exposure ensitized people can react to very low doses, and should not be allowed to osure of sensitised persons may lead to possible long term respiratory in with coughing and nausea, central nervous depression with headache and naterial during the course of normal handling, may be damaging to the health		
	Ingestion of ethanol (e Effects on the body:	thyl alcohol, 'alcohol') may produce nausea, v	omiting, bleeding from the digestive tract, abdominal pain, and diarrhoea.		
	Blood concentration	Effects			
	<1.5 g/L	Mild: impaired vision, co-ordination and reaction time; emotional instability			
Ingestion	1.5-3.0 g/L	Moderate: Slurred speech, confusion, inco-ordination, emotional instability, disturbances in perception and senses, possible blackouts, and impaired objective performance in standardized tests. Possible double vision, flushing, fast heart rate, sweating and incontinence. Slow breathing may occur rarely and fast breathing may develop in cases of metabolic acidosis, low blood sugar and low blood potassium. Central nervous system depression may progress to coma.			
	3-5 g/L	Severe: cold clammy skin, low body temperature and low blood pressure. Atrial fibrillation and heart block have been reported. Depression of breathing may occur, respiratory failure may follow serious poisoning, choking on vomit may result in lung inflammation and swelling. Convulsions due to severe low blood sugar may also occur. Acute liver inflammation may develop.			
	The material has NOT corroborating animal c Accidental ingestion of	been classified by EC Directives or other clas or human evidence. f the material may be damaging to the health	ssification systems as 'harmful by ingestion'. This is because of the lack of of the individual.		
Skin Contact	Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.				

Eye	Direct contact of the eye with ethanol (alcohol) may cause an immediate stinging and burning sensation, with reflex closure of the lid, and a temporary, tearing injury to the cornea together with redness of the conjunctiva. Discomfort may last 2 days but usually the injury heals without treatment. There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.				
Chronic	 Long-term exposure to respiratory irritants may result in airways Skin contact with the material is more likely to cause a sensitistic There is sufficient evidence to suggest that this material directly of Toxic: danger of serious damage to health by prolonged exposure This material can cause serious damage if one is exposed to it for produce severe defects. Ample evidence exists that this material directly causes reduced Substance accumulation, in the human body, may occur and may Some glycol esters and their ethers cause wasting of the testicle compounds are more dangerous. Prolonged exposure to ethanol may cause damage to the liver an Persons with a history of asthma or other respiratory problems or handling of isocyanates. The chemistry of reaction of isocyanates, as evidenced by MDI, it doses to the mouth, reactions will commence at once with biolog tract prior to reaching the stomach. Reaction products will be a viproteins and cell components. This is corroborated by the results from an MDI inhalation study. was excreted in faeces. The faecal excretion in these animals was ingestion of deposited material from the nasopharangeal region or radioactivity was tentatively identified as mixed molecular weight diisocyanates in general the oral gavage dosing route is inappropil t is expected that oral gavage dosing will result in a similar outcom and (2) polymerization to solid polyureas. Reaction with stomach contents is very plausibly described in animals. Extensive polymerization and CO2 liberation resulti apparent acute chemical toxicity Polyurea formation in organic and aqueous phases has been the initially produced carbamate decarboxylates to an amine present isocyanate to produce a solid and inert polyurea. The transformation of the diisocyanate and in vitro metabolite strescipation transform and on the disocyanate into polyurea, even under the initially produced carbamate decarboxylates to an amine present isocyanate to produce a solid and ine	disease, involving difficulty breathing and related whole-body problems. on reaction in some persons compared to the general population. auses cancer in humans. e through inhalation, in contact with skin and if swallowed. r long periods. It can be assumed that it contains a substance which can fertility cause some concern following repeated or long-term occupational exposure. s, reproductive changes, infertility and changes to kidney function. Shorter chain and cause scarring. It may also worsen damage caused by other agents. are known to be sensitised, should not be engaged in any work involving the h biological milieu is such that in the event of a true exposure of small MDI cal macromolecules in the buccal region and will continue along the digestive ariety of polyureas and macromolecular conjugates with for example mucus, Following an inhalation exposure of rats to radiolabelled MDI, 79% of the dose s considered entirely due to ingestion of radioactivity from grooming and ia the mucociliary escalator, i.e. not following systemic absorption. The faecal polyureas derived from MDI. Diamine was not present. Thus, for MDI and riate for toxicological studies and risk assessment. me to that produced by TDI or MDI, that is (1) reaction with stomach contents on ease reports of accidental ingestion of polymeric MDI based glue in domestic ng in an expansion of the gastric content is described in the stomach, without described. In this generally accepted chemistry of hydrolysis of an isocyanate which. The armine, as a reactive intermediate, then reacts very readily with the s urea formation acts as a PH buffer in the stomach, thus promoting the acidic conditions. Iar reaction products are likely to be of very low bioavailability, which is passays with rats at the OECD limit dose (LC50>2 g/kg bw). mically available isocyanates as evidenced following MDI exposures. dies is provided below. Taken together, all available studies provide convincing proceeds: 			
FASTASEAL 3540 FILL &	ΤΟΧΙCΙΤΥ	IRRITATION			
SEAL	Not Available	Not Available			
	ΤΟΧΙΟΙΤΥ	IRRITATION			

ethanol

Dermal (rabbit) LD50: 17100 mg/kg^[1]

Inhalation (Rat) LC50: 64000 ppm4h^[2]

Oral (Rat) LD50: 7060 mg/kg^[2]

propylene glycol monomethyl

ether acetate, alpha-isomer

toluene diisocyanate trimethylolpropane diethylene glycol TOXICITY IRRITATION dermal (rat) LD50: >2000 mg/kg^[1] Eye: no adverse effect observed (not irritating)^[1] Oral (Rat) LD50: 3739 mg/kg^[2] Skin: no adverse effect observed (not irritating)^[1] ΤΟΧΙΟΙΤΥ IRRITATION

Eye (rabbit): 500 mg SEVERE

Eye (rabbit):100mg/24hr-moderate

Skin (rabbit):20 mg/24hr-moderate Skin (rabbit):400 mg (open)-mild

Eye: adverse effect observed (irritating)^[1]

Eye: no adverse effect observed (not irritating)^[1]

Skin: no adverse effect observed (not irritating)^[1]

Not Available Not Available TOXICITY IRRITATION Dermal (rabbit) LD50: >9400 mg/kg^[1] Eye: adverse effect observed (irritating)^[1] toluene diisocyanate Inhalation (Mouse) LC50: 0.069 mg/L4h^[2] Skin: adverse effect observed (irritating)^[1]

	Oral (Rat) LD50: >2000 mg/kg ^[1]							
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances							
ETHANOL	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.							
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I] *Shin-Etsu SDS For propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM). Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on the reproductive organs, the developing embryo and foetus, blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces and alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are not associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (which is thermodynamically favoured during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast, beta-isomers are able to form the alkoxypropionic acids and these are linked to birth defects (and possibly, haemolytic effects). The alpha isomer comprises more than 95% of the isomeric mixture in the commercial product, and therefore PGEs show relatively little toxicity. One of the main metabolites of the proylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolized in the body. As a class, PGEs have low acute toxicity							
TOLUENE DIISOCYANATE TRIMETHYLOLPROPANE DIETHYLENE GLYCOL	No significant acute toxicological data identified in literature search.							
TOLUENE DIISOCYANATE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration. Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory effect. Of the several members of diisocyanates tested on experimental animals by inhalation and oral exposure, some caused cancer while others produced a harmless outcome. This group of compounds has therefore been classified as cancer-causing.							
FASTASEAL 3540 FILL & SEAL & TOLUENE DIISOCYANATE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritang substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.							
FASTASEAL 3540 FILL & SEAL & TOLUENE DIISOCYANATE TRIMETHYLOLPROPANE DIETHYLENE GLYCOL & TOLUENE DIISOCYANATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.							
FASTASEAL 3540 FILL & SEAL & PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	Generally,linear and branched-chain alkyl esters are hydrolysed to their component alcohols and carboxylic acids in the intestinal tract, blood and most tissues throughout the body. Following hydrolysis the component alcohols and carboxylic acids are metabolized Oral acute toxicity studies have been reported for 51 of the 67 esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids. The very low oral acute toxicity of this group of esters is demonstrated by oral LD50 values greater than 1850 mg/kg bw Genotoxicity studies have been performed in vitro using the following esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids: methyl acetate, butyl acetate, butyl stearate and the structurally related isoamyl formate and demonstrates that these substances are not genotoxic. The JEFCA Committee concluded that the substances in this group would not present safety concerns at the current levels of intake the esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids are generally used as flavouring substances up to average maximum levels of 200 mg/kg. Higher levels of use (up to 3000 mg/kg) are permitted in food categories such as chewing gum and hard candy. In Europe the upper use levels for these flavouring substances are generally 1 to 30 mg/kg foods and in special food categories like candy and alcoholic beverages up to 300 mg/kg foods InternationI Program on Chemical Safety: the Joint FAO/WHO Expert Committee on Food Additives (JECFA) Esters of Aliphatic acyclic primary alcohols with aliphatic linear saturated carboxylic acids.; 1998							
TOLUENE DIISOCYANATE TRIMETHYLOLPROPANE DIETHYLENE GLYCOL & TOLUENE DIISOCYANATE	Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.							
Acute Toxicity	Carcinogenicity							

Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	*	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×
		Legend: 🗙 – Data either not	available or does not fill the criteria for classification

🗨 – Data available to make classification

SECTION 12 Ecological information

FASTASEAL 3540 FILL &	Endpoint	Tes	Test Duration (hr)		Species			Source	
SEAL	Not Available	t Available Not Available			Not Available Not Available		9	Not Available	
	Endpoint	Test Dur	ation (hr)	Speci	es		Value		Source
	EC50	72h		Algae or other aquatic plants		275mg/l	275mg/l		
	EC50	48h		Crusta	acea		2mg/L	2mg/L	
ethanol	EC50(ECx)	96h		Algae	or other aquatic plants	3	<0.001mg	/L	4
	LC50	96h		Fish			42mg/L		4
	EC50	96h		Algae	or other aquatic plants	5	<0.001mg	/L	4
	Endpoint	Test Du	ration (hr)	Spec	ies		Value		Source
	EC50	C50 72h		Algae	Algae or other aquatic plants		>1000mg/	>1000mg/l	
opylene glycol monomethyl	NOEC(ECx) 3		336h F		Fish		47.5mg/l		2
ether acetate, alpha-isomer	EC50	48h		Crustacea		373mg/l		2	
	LC50	96h		Fish 1		100-180m	g/l	2	
	EC50 96h			Algae or other aquatic plants =		>1000mg/	>1000mg/l 2		
toluene diisocvanate	Endneint	Tao	t Duration (br)		Species	Value		Sauraa	
methylolpropane diethylene	Endpoint Not Available	Tes			Species Value		voilable Not Ave		abla
glycol	Not Available	INOL	Available		Not Available	NOT AVAIIABLE	;	NOL AVAIL	able
	Endpoint	Test D	uration (hr)	Sp	ecies		Value		Source
	EC50	48h	,	Crustacea			12.5mg/l		1
toluene diisocyanate	LC50	LC50 96h		Fish		~0.4mg/l		2	
	NOEC(ECx)	504h		Crustacea		0.5mg	/1	2	
	EC50	96h		Alg	ae or other aquatic pla	ints	3230m	ıg/l	1

For Propylene Glycol Ethers: log Kow's range from 0.309 for TPM to 1.523 for DPnB. Calculated BCFs range from 1.47 for DPnB to 3.16 for DPMA and TPM, indicating low bioaccumulation. Henry's Law Constants are low for all category members, ranging from 5.7 x 10-9 atm-m3/mole for TPM to 2.7 x10-9 atm-m3/mole for PnB. Environmental Fate: Most are liquids at room temperature and all are water-soluble.

Atmospheric Fate: In air, the half-life due to direct reactions with photochemically generated hydroxyl radicals, range from 2.0 hours for TPM to 4.6 hours for PnB.

Aquatic/Terrestrial Fate: Most propylene glycol ethers are likely to partition roughly equally into the soil and water compartments in the environment with small to negligible amounts remaining in other environmental compartments (air, sediment, and aquatic biota). In water, most members of this family are 'readily biodegradable' under aerobic conditions. In soil, biodegradation is rapid for PM and PMA.

Ecotoxicity: Propylene glycol ethers are unlikely to persist in the environment. Acute aquatic toxicity testing indicates low toxicity for both ethers and acetates.

For Ethanol: log Kow: -0.31 to -0.32; Koc 1: Estimated BCF= 3; Half-life (hr) air: 144; Half-life (hr) H2O surface water: 144; Henry's atm m3 /mol: 6.29E-06; BOD 5 if unstated: 0.93-1.67,63% COD: 1.99-2.11,97%;

ThOD : 2.1.

Environmental Fate: Terrestrial - Ethanol quickly biodegrades in soil but may leach into ground water; most is lost by evaporation. Ethanol is expected to have very high mobility in soil. Volatilization of ethanol from moist soil surfaces is expected to be an important fate process. The potential for volatilization of ethanol from dry soil surfaces may exist. Biodegradation is expected to be an important fate process for ethanol based on half-lives on the order of a few days for ethanol in sandy soil/groundwater microcosms.

Atmospheric Fate: Ethanol is expected to exist solely as a vapour in the ambient atmosphere. Vapour-phase ethanol is degraded in the atmosphere by reaction with photochemicallyproduced hydroxyl radicals; the half-life for this reaction in air is estimated to be 5 days. Ethanol readily degraded by reaction with photochemically produced hydroxy radicals; release into air will result in photodegradation and wet deposition.

Aquatic Fate: When released into water ethanol readily evaporates and is biodegradable. Ethanol is not expected to adsorb to suspended solids and sediment. Volatilization from water surfaces is expected and volatilization half-lives for a model river and model lake are 3 and 39 days, respectively. Bioconcentration in aquatic organisms is considered to be low. Hydrolysis and photolysis in sunlit surface waters is not expected to be an important environmental fate process for ethanol and is unlikely to be persistent in aquatic environments.

For Glycol Ethers:

Environmental Fate: Several glycol ethers have been shown to biodegrade however; biodegradation slows as molecular weight increases. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes. As thospheric Fate: Upon release to the atmosphere by evaporation, high boiling glycol ethers are estimated to undergo photo-degradation (atmospheric half lives = 2.4-2.5 hr). Aquatic Fate: In water, glycol ethers undergo biodegradation (typically 47-92% after 8-21 days) and have a low potential for bioaccumulation (log Kow ranges from -1.73 to +0.51). Ecotoxicity: Tri- and tetra ethylene glycol ethers are 'practically non-toxic' to aquatic species. No major differences are observed in the order of toxicity going from the methyl- to the butyl ethers. Glycols exert a high oxygen demand for decomposition and once released to the environment death of aquatic organisms occurs if dissolved oxygen is depleted. **DO NOT** discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW
toluene diisocyanate	LOW (Half-life = 1 days)	LOW (Half-life = 0.13 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
ethanol	LOW (LogKOW = -0.31)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)
toluene diisocyanate	LOW (BCF = 5)

Mobility in soil

Ingredient	Mobility
ethanol	HIGH (Log KOC = 1)
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (Log KOC = 1.838)
toluene diisocyanate	LOW (Log KOC = 9114)

SECTION 13 Disposal considerations

Waste treatment methods Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. • Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: Reduction Reuse Recycling Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been Product / Packaging disposal contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. • In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required	
Marine Pollutant	NO
HAZCHEM	•3YE

Land transport (ADG)

14.1. UN number or ID number	1263		
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)		
14.3. Transport hazard class(es)	Class Subsidiary Hazard	3 Not Applicable	
14.4. Packing group	I		
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	Special provisions	163 367 5 L	

Air transport (ICAO-IATA / DGR)

14.1. UN number	1263			
14.2. UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)			
14.3. Transport hazard class(es)	ICAO/IATA Class	3		
	ERG Code	ICAO / IATA Subsidiary Hazard Not Applicable ERG Code 3L		
14.4. Packing group				
14.5. Environmental hazard	Not Applicable			
	Special provisions		A3 A72 A192	
	Cargo Only Packing Instructions		364	
14.6. Special precautions for user	Cargo Only Maximum Qty / Pack		60 L	
	Passenger and Cargo Packing Instructions		353	
	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y341	
	Passenger and Cargo Limited Maximum Qty / Pack		1 L	

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1263		
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)		
14.3. Transport hazard class(es)	IMDG Class IMDG Subsidiary Hazar	3 rd Not Applicable	
14.4. Packing group	I		
14.5 Environmental hazard	Not Applicable		
14.6. Special precautions for user	EMS Number F Special provisions 1 Limited Quantities 5	F-E , S-E 163 367 5 L	

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
ethanol	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available
toluene diisocyanate trimethylolpropane diethylene glycol	Not Available
toluene diisocyanate	Not Available
All other substances - non-hazardous	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
ethanol	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available
toluene diisocyanate trimethylolpropane diethylene glycol	Not Available
toluene diisocyanate	Not Available
All other substances - non-hazardous	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

ethanol is found on the following regulatory lists
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)
propylene glycol monomethyl ether acetate, alpha-isomer is found on the following regulatory lists
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)
toluene diisocyanate trimethylolpropane diethylene glycol is found on the following regulatory lists
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)
toluene diisocyanate is found on the following regulatory lists
toluene diisocyanate is found on the following regulatory lists Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
toluene diisocyanate is found on the following regulatory lists Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring
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Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Vietnam - NCI	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	02/10/2024
Initial Date	02/10/2024

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- PC TWA: Permissible Concentration-Time Weighted Average
- PC STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer

- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ٠ STEL: Short Term Exposure Limit
- ۲ TEEL: Temporary Emergency Exposure Limit.
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations ٠
- ES: Exposure Standard ۲
- OSF: Odour Safety Factor ۶
- NOAEL: No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value ٠
- LOD: Limit Of Detection ٠
- OTV: Odour Threshold Value ۲
- BCF: BioConcentration Factors ٠
- Þ BEI: Biological Exposure Index
- ۲ DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- AIIC: Australian Inventory of Industrial Chemicals
 DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List ٠
- IECSC: Inventory of Existing Chemical Substance in China ۲
- EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances ٠
- NLP: No-Longer Polymers ۲
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory ٠
- INSQ: Inventario Nacional de Sustancias Químicas ۲
- ۲ NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances