

POLYTHANE 2043 HIGH GLOSS CLEAR PART A

Polycure - A division of Era Polymers Pty Ltd

Version No: 1.1

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: **16/07/2024** Print Date: **16/07/2024** S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	POLYTHANE 2043 HIGH GLOSS CLEAR PART A
Synonyms	5540-9A
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	POLYTHANE 2043 HIGH GLOSS CLEAR PART A

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses A two pack premium quality, high solids, full gloss polyurethane finish for interior parquetry, timber, cork and particle board.

Details of the manufacturer or supplier of the safety data sheet

Registered company name	Polycure - A division of Era Polymers Pty Ltd	
Address	2-4 Green Street, Banksmeadow, 2019, NSW, Australia	
Telephone	+612 9666 3888	
Fax	+612 9666 4805	
Website	www.polycure.com.au	
Email	erapol@erapol.com.au	

Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE (24/7)	
Emergency telephone numbers	+61 1800 951 288	
Other emergency telephone numbers	+61 3 9573 3188	

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S5
Classification ^[1]	Flammable Liquids Category 3, Aspiration Hazard Category 1, Serious Eye Damage/Eye Irritation Category 2A, Carcinogenicity Category 1B, Hazardous to the Aquatic Environment Long-Term Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)







Signal word

Dange

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H226	H226 Flammable liquid and vapour.	
H304	May be fatal if swallowed and enters airways.	
H319 Causes serious eye irritation.		
H350i	H350i May cause cancer by inhalation.	
H412	Harmful to aquatic life with long lasting effects.	

Precautionary statement(s) General

P101 If medical advice is needed, have product container or label at hand.	
P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.

Precautionary statement(s) Prevention

P201 Obtain special instructions before use. P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P233 Keep container tightly closed. P280 Wear protective gloves, protective clothing, eye protection and face protection. P240 Ground and bond container and receiving equipment. P241 Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment. P242 Use non-sparking tools. P243 Take action to prevent static discharges.		
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P243 Take action to prevent static discharges.	P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
3	P242	Use non-sparking tools.
	P243	Take action to prevent static discharges.
Avoid release to the environment.	P273	Avoid release to the environment.
P264 Wash all exposed external body areas thoroughly after handling.	P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P301+P310	F SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.	
P331	Do NOT induce vomiting.	
P308+P313	IF exposed or concerned: Get medical advice/ attention.	
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.	
P305+P351+P338	51+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].	

Precautionary statement(s) Storage

P403+P235		Store in a well-ventilated place. Keep cool.		
	P405	Store locked up.		

Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

P501

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name	
108-65-6	10-30	propylene glycol monomethyl ether acetate, alpha-isomer	
64742-95-6	10-30	naphtha petroleum, light aromatic solvent	
1330-20-7	<10	xylene	
123-86-4	<10	n-butyl acetate	
108-10-1	<5	methyl isobutyl ketone	
98-82-8	<1	cumene	
77-58-7	<0.3	dibutyltin dilaurate	
Not Available	to 100	All other substances - non-hazardous	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available		

SECTION 4 First aid measures

Description of first aid measures

Eye Contact If this product comes in contact with the eyes:

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	 Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. Avoid giving milk or oils. Avoid giving alcohol. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For petroleum distillates

- · In case of ingestion, gastric lavage with activated charcoal can be used promptly to prevent absorption decontamination (induced emesis or lavage) is controversial and should be considered on the merits of each individual case; of course the usual precautions of an endotracheal tube should be considered prior to lavage, to prevent aspiration.
- Individuals intoxicated by petroleum distillates should be hospitalized immediately, with acute and continuing attention to neurologic and cardiopulmonary function.
- \cdot Positive pressure ventilation may be necessary.
- · Acute central nervous system signs and symptoms may result from large ingestions of aspiration-induced hypoxia.
- · After the initial episode,individuals should be followed for changes in blood variables and the delayed appearance of pulmonary oedema and chemical pneumonitis. Such patients should be followed for several days or weeks for delayed effects, including bone marrow toxicity, hepatic and renal impairment Individuals with chronic pulmonary disease will be more seriously impaired, and recovery from inhalation exposure may be complicated.
- Gastrointestinal symptoms are usually minor and pathological changes of the liver and kidneys are reported to be uncommon in acute intoxications.
- · Chlorinated and non-chlorinated hydrocarbons may sensitize the heart to epinephrine and other circulating catecholamines so that arrhythmias may occur. Careful consideration of this potential adverse effect should precede administration of epinephrine or other cardiac stimulants and the selection of bronchodilators. for simple esters:

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BASIC TREATMENT

- ► Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- ► Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ► Consult a toxicologist as necessary

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Firefighting measures

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- ► BCF (where regulations permit).

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- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from t	he substrate or mixture
Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Liquid and vapour are flammable. Moderate fire hazard when exposed to heat or flame. Vapour forms an explosive mixture with air. Moderate explosion hazard when exposed to heat or flame. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon monoxide (CO) carbon dioxide (CO2)

SECTION 6 Accidental release measures

HAZCHEM

Personal precautions, protective equipment and emergency procedures

other pyrolysis products typical of burning organic material.

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so. Water spray or fog may be used to disperse /absorb vapour. Contain spill with sand, earth or vermiculite. Use only spark-free shovels and explosion proof equipment. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling

The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
 - ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.

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The tendency of many ethers to form explosive peroxides is well documented. Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe

- DO NOT concentrate by evaporation, or evaporate extracts to dryness, as residues may contain explosive peroxides with DETONATION potential.
- Any static discharge is also a source of hazard.
- Before any distillation process remove trace peroxides by shaking with excess 5% aqueous ferrous sulfate solution or by percolation through a column of activated alumina.
- Distillation results in uninhibited ether distillate with considerably increased hazard because of risk of peroxide formation on storage.
- Add inhibitor to any distillate as required.
- When solvents have been freed from peroxides by percolation through columns of activated alumina, the absorbed peroxides must promptly be desorbed by treatment with polar solvents such as methanol or water, which should then be disposed of safely.

The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example.

Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.

- A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date.
- The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date.
- Unopened containers received from the supplier should be safe to store for 18 months.
- ▶ Opened containers should not be stored for more than 12 months.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of overexposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- ▶ DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- Avoid generation of static electricity.
- DO NOT use plastic buckets.
- ► Earth all lines and equipment
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- When handling, **DO NOT** eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
- DO NOT allow clothing wet with material to stay in contact with skin
- ▶ Store in original containers in approved flammable liquid storage area.
- ► Store away from incompatible materials in a cool, dry, well-ventilated area.
- ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped
- No smoking, naked lights, heat or ignition sources.
- Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel adequate security must be provided so that unauthorised personnel do not have access.
- Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.
- Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.
- Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers dry chemical, foam or carbon dioxide) and flammable gas detectors.
- Keep adsorbents for leaks and spills readily available.
- Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

In addition, for tank storages (where appropriate):

- ▶ Store in grounded, properly designed and approved vessels and away from incompatible materials.
- For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.
- Storage tanks should be above ground and diked to hold entire contents.

Conditions for safe storage, including any incompatibilities

Other information

Suitable container

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- ▶ Check that containers are clearly labelled and free from leaks
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

n-Butyl acetate:

- reacts with water on standing to form acetic acid and n-butyl alcohol
- reacts violently with strong oxidisers and potassium tert-butoxide
- is incompatible with caustics, strong acids and nitrates
- dissolves rubber, many plastics, resins and some coatings

Storage incompatibility Methyl is

- Methyl isobutyl ketone (MIBK)

 forms unstable and explosive peroxides on contact with air and/ or when in contact with hydrogen peroxide
 - reacts violently with strong oxidisers, aldehydes, aliphatic amines, nitric acid, perchloric acid, potassium tert-butoxide, strong acids, reducing

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b dissolves some plastics, resins and rubber

Xvlenes:

- may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride
- ▶ attack some plastics, rubber and coatings
- may generate electrostatic charges on flow or agitation due to low conductivity.
- Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
- Aromatics can react exothermically with bases and with diazo compounds.

For alkyl aromatics:

The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.

- Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen
- Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.
- ▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.
- Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily.
- ▶ Alkali metals accelerate the oxidation while CO2 as co-oxidant enhances the selectivity.
- Microwave conditions give improved yields of the oxidation products.
- ▶ Photo-oxidation products may occur following reaction with hydroxyl radicals and NOx these may be components of photochemical smogs. Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007
 - Esters react with acids to liberate heat along with alcohols and acids.
- Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products.
- Heat is also generated by the interaction of esters with caustic solutions.
- Flammable hydrogen is generated by mixing esters with alkali metals and hydrides.
- Esters may be incompatible with aliphatic amines and nitrates.
- Glycol ethers may form peroxides under certain conditions; the potential for peroxide formation is enhanced when these substances are used in processes such as distillation where they are concentrated or even evaporated to near-dryness or dryness; storage under a nitrogen atmosphere is recommended to minimise the possible formation of highly reactive peroxides
- Nitrogen blanketing is recommended if transported in containers at temperatures within 15 deg C of the flash-point and at or above the flash-point large containers may first need to be purged and inerted with nitrogen prior to loading
- In the presence of strong bases or the salts of strong bases, at elevated temperatures, the potential exists for runaway reactions.
- ▶ Contact with aluminium should be avoided; release of hydrogen gas may result- glycol ethers will corrode scratched aluminium surfaces.
- May discolour in mild steel/ copper; lined containers, glass or stainless steel is preferred
- Figure 1 Glycols and their ethers undergo violent decomposition in contact with 70% perchloric acid. This seems likely to involve formation of the glycol perchlorate esters (after scission of ethers) which are explosive, those of ethylene glycol and 3-chloro-1,2-propanediol being more powerful than glyceryl nitrate, and the former so sensitive that it explodes on addition of water. Investigation of the hazards associated with use of 2-butoxyethanol for alloy electropolishing showed that mixtures with 50-95% of acid at 20 deg C, or 40-90% at 75 C, were explosive and initiable by sparks. Sparking caused mixtures with 40-50% of acid to become explosive, but 30% solutions appeared safe under static conditions of temperature and concentration.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxy- 2-propanol acetate	50 ppm / 274 mg/m3	548 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	80 ppm / 350 mg/m3	655 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	n-butyl acetate	n-Butyl acetate	150 ppm / 713 mg/m3	950 mg/m3 / 200 ppm	Not Available	Not Available
Australia Exposure Standards	methyl isobutyl ketone	Methyl isobutyl ketone	50 ppm / 205 mg/m3	307 mg/m3 / 75 ppm	Not Available	Not Available
Australia Exposure Standards	cumene	Cumene	25 ppm / 125 mg/m3	375 mg/m3 / 75 ppm	Not Available	Not Available
Australia Exposure Standards	dibutyltin dilaurate	Tin, organic compounds (as Sn)	0.1 mg/m3	0.2 mg/m3	Not Available	(g) Some compounds in these groups are classified as carcinogenic or as sensitisers. Check individual classification details on the safety data sheet for information on classification.

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3	
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available	Not Available	
naphtha petroleum, light aromatic solvent 1,200 mg/m3		6,700 mg/m3	40,000 mg/m3	
xylene	Not Available	Not Available	Not Available	
n-butyl acetate	Not Available	Not Available	Not Available	
methyl isobutyl ketone	75 ppm	500 ppm	3000* ppm	

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TEFL-3

ingredient	ICCL*I	ICCL-Z		ICCL-3
cumene	Not Available	Not Available		Not Available
dibutyltin dilaurate	1.1 mg/m3	8 mg/m3		48 mg/m3
Ingredient	Original IDLH		Revised IDLH	
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available		Not Available	
naphtha petroleum, light aromatic solvent	Not Available		Not Available	
xylene	900 ppm		Not Available	
n-butyl acetate	1,700 ppm		Not Available	
methyl isobutyl ketone	500 ppm		Not Available	
cumene	Not Available		Not Available	
dibutyltin dilaurate	25 mg/m3		Not Available	

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit		
naphtha petroleum, light aromatic solvent	Е	≤ 0.1 ppm		
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.			

Exposure controls

Ingredient

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Appropriate engineering controls

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

- · Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.
- · Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency studdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas
- · Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered.. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)

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Individual protection measures, such as personal protective equipment









Eye and face protection

- ► Safety glasses with side shields.
- ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

Skin protection

See Hand protection below

- Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

For esters:

▶ Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- · frequency and duration of contact,
- · chemical resistance of glove material,
- · glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

 Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- · Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- \cdot Excellent when breakthrough time > 480 min
- · Good when breakthrough time > 20 min
- \cdot Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Body protection

Hands/feet protection

See Other protection below

- Overalls.
- ► PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- Eyewash unit.
- ▶ Ensure there is ready access to a safety shower.

Other protection

- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	СРІ
BUTYL	С

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum	Half-Face	Full-Face	Powered Air
Protection Factor	Respirator	Respirator	Respirator

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С

С

С

С

С

С

С

С

BUTYL/NEOPRENE	С	up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2		
HYPALON	С						
NAT+NEOPR+NITRILE	С	up to 50 x ES	-	A-AUS / Class 1 P2	-		
NATURAL RUBBER	С	up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^		
NATURAL+NEOPRENE	С						
NEOPRENE	С	^ - Full-face A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO : Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic					
NEOPRENE/NATURAL	С						
NITRILE	С						
NITRILE+PVC	С	compounds(below 65 degC)					

VITON/BUTYL

PΕ

PVA

PVC

TEFLON

VITON

PE/EVAL/PE

PVDC/PE/PVDC

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

Ansell Glove Selection

Glove — In order of recommendation
AlphaTec® 15-554
AlphaTec® 58-530B
AlphaTec® 58-530W
AlphaTec® Solvex® 37-185
AlphaTec® 58-008
AlphaTec® 38-612
AlphaTec® Solvex® 37-675
AlphaTec® 58-735
AlphaTec® 79-700
AlphaTec® 53-001

The suggested gloves for use should be confirmed with the glove supplier.

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Clear to slightly hazy liquid **Appearance** Physical state Not Available Liquid Relative density (Water = 1) Partition coefficient n-octanol Not Available Not Available Odour / water Odour threshold Not Available Auto-ignition temperature (°C) Not Available Decomposition pH (as supplied) Not Available Not Available temperature (°C) Melting point / freezing point Not Available Viscosity (cSt) Not Available Initial boiling point and boiling Not Available Molecular weight (g/mol) Not Available range (°C) Flash point (°C) 41 Taste Not Available Not Available Not Available **Evaporation rate Explosive properties** Oxidising properties Flammability Flammable. Not Available

^{*} CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

^{*} Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

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Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. The main effects of simple esters are irritation, stupor and insensibility. Headache, drowsiness, dizziness, coma and behavioural changes may

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.

Inhaling high concentrations of mixed hydrocarbons can cause narcosis, with nausea, vomiting and lightheadedness. Low molecular weight (C2-C12) hydrocarbons can irritate mucous membranes and cause incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and stupor.

Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and

Inhaled

On exposure to mixed trimethylbenzenes, some people may become nervous, tensed, anxious and have difficult breathing. There may be a reduction red blood cells and bleeding abnormalities. There may also be drowsiness

Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.

The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. A slow heart rate and low blood pressure may also occur.

Alkylbenzenes are not generally toxic except at high levels of exposure. Their breakdown products have low toxicity and are easily eliminated from the body.

Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers Xylene is a central nervous system depressant

Ingestion

Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.

Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)

Ingestion of petroleum hydrocarbons can irritate the pharynx, oesophagus, stomach and small intestine, and cause swellings and ulcers of the mucous. Symptoms include a burning mouth and throat; larger amounts can cause nausea and vomiting, narcosis, weakness, dizziness, slow and shallow breathing, abdominal swelling, unconsciousness and convulsions.

Skin Contact

There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons. Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eve

This material can cause eye irritation and damage in some persons.

Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can cause irritation and excessive tear secretion.

Chronic

Studies show that inhaling this substance for over a long period (e.g. in an occupational setting) may increase the risk of cancer. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Some glycol esters and their ethers cause wasting of the testicles, reproductive changes, infertility and changes to kidney function. Shorter chain

compounds are more dangerous. Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss

and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin.

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There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.

Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity.

	workers chronically exposed to xylene has demonstrated lack of genetic toxicity. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.		
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	TOXICITY	IRRITATION	
	Not Available	Not Available	

propylene glycol monomethyl ether acetate, alpha-isomer

TOXICITY	IRRITATION
dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
Oral (Rat) LD50: 3739 mg/kg ^[2]	Skin: no adverse effect observed (not irritating) ^[1]

naphtha petroleum, light aromatic solvent

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >1900 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
Inhalation (Rat) LC50: >4.42 mg/L4h ^[1]	Skin: adverse effect observed (irritating) ^[1]
Oral (Rat) LD50: >4500 mg/kg ^[1]	

xylene

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >1700 mg/kg ^[2]	Eye (human): 200 ppm irritant
Inhalation (Rat) LC50: 5000 ppm4h ^[2]	Eye (rabbit): 5 mg/24h SEVERE
Oral (Mouse) LD50; 2119 mg/kg ^[2]	Eye (rabbit): 87 mg mild
	Eye: adverse effect observed (irritating) ^[1]
	Skin (rabbit):500 mg/24h moderate
	Skin: adverse effect observed (irritating) ^[1]

n-butyl acetate

TOXICITY	IRRITATION	
Dermal (rabbit) LD50: 3200 mg/kg ^[2]	Eye (human): 300 mg * [PPG]	
Inhalation (Rat) LC50: 0.74 mg/l4h ^[2]	Eye (rabbit): 20 mg (open)-SEVERE	
Oral (Rabbit) LD50; 3200 mg/kg ^[2]	Eye (rabbit): 20 mg/24h - moderate	
	Eye: no adverse effect observed (not irritating) ^[1]	
	Skin (rabbit): 500 mg/24h-moderate	
	Skin: no adverse effect observed (not irritating) ^[1]	

methyl isobutyl ketone

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >16000 mg/kg ^[1]	Eye (human): 200 ppm/15m
Inhalation (Rat) LC50: ~8.2-16.4 mg/l4h ^[2]	Eye (rabbit): 40 mg - SEVERE
Oral (Rat) LD50: 2080 mg/kg ^[2]	Eye (rabbit): 500 mg/24h - mild
	Eye: adverse effect observed (irritating) ^[1]
	Skin (rabbit): 500 mg/24h - mild
	Skin: adverse effect observed (irritating) ^[1]
	Skin: no adverse effect observed (not irritating) ^[1]

cumene

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 2000 mg/kg ^[2]	Eye (rabbit): 500 mg/24h mild
Inhalation (Rat) LC50: 39 mg/L4h ^[2]	Eye (rabbit): 86 mg mild
Oral (Rat) LD50: 1400 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
	Skin (rabbit): 10 mg/24h mild
	Skin (rabbit):100 mg/24h moderate
	Skin: no adverse effect observed (not irritating) ^[1]

dibutyltin dilaurate

TOXICITY	IRRITATION
dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 100 mg/24h -moderate
Oral (Rat) LD50: 175 mg/kg ^[2]	Eye: adverse effect observed (irritating)[1]
	Skin (rabbit): 500 mg/24h - mild

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Skin: no adverse effect observed (not irritating)^[1]

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

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Data demonstrate that during inhalation exposure, aromatic hydrocarbons undergo substantial partitioning into adipose tissues. Following cessation of exposure, the level of aromatic hydrocarbons in body fats rapidly declines. Thus, the aromatic hydrocarbons are unlikely to bioaccumulate in the body. Selective partitioning of the aromatic hydrocarbons into the non-adipose tissues is unlikely. No data is available regarding distribution following dermal absorption. However, distribution following this route of exposure is likely to resemble the pattern occurring with inhalation exposure.

followed by Phase II conjugation to glycine, sulfation or glucuronidation. However, the major predominant biotransformation pathway is typical of that of the alkylbenzenes and consists of: (1) oxidation of one of the alkyl groups to an alcohol moiety; (2) oxidation of the hydroxyl group to a carboxylic acid; (3) the carboxylic acid is then conjugated with glycine to form a hippuric acid. The minor metabolites can be expected to consist of a complex mixture of isomeric triphenols, the sulfate and glucuronide conjugates of dimethylbenzyl alcohols, dimethylbenzoic acids and dimethylhippuric acids. Consistent with the low propensity for bioaccumulation of aromatic hydrocarbons, these substances are likely to be significant inducers of their own metabolism.

Aromatics hydrocarbons may undergo several different Phase I dealkylation, hydroxylation and oxidation reactions which may or may not be

The predominant route of excretion of aromatic hydrocarbons following inhalation exposure involves either exhalation of the unmetabolized parent compound, or urinary excretion of its metabolites. When oral administration occurs, there is little exhalation of unmetabolized these hydrocarbons, presumably due to the first pass effect in the liver. Under these circumstances, urinary excretion of metabolites is the dominant route of excretion.

Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins.

The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet. Some hydrocarbons may appear unchanged as in the lipoprotein particles in the gut lymph, but most hydrocarbons partly separate from fats and undergo metabolism in the gut cell. The gut cell may play a major role in determining the proportion of hydrocarbon that becomes available to be deposited unchanged in peripheral tissues such as in the body fat stores or the liver.

Te: se

PROPYLENE GLYCOL

MONOMETHYL ETHER

ACETATE, ALPHA-ISOMER

A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I] *Shin-Etsu SDS

For propylene glycol ethers (PGEs):

Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM).

Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on the reproductive organs, the developing embryo and foetus, blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces and alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids. Longer chain homologues in the ethylene series are not associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (which is thermodynamically favoured during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast, beta-isomers are able to form the alkoxypropionic acids and these are linked to birth defects (and possibly, haemolytic effects). The alpha isomer comprises more than 95% of the isomeric mixture in the commercial product, and therefore PGEs show relatively little toxicity. One of the main metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolized in the body.

As a class, PGEs have low acute toxicity via swallowing, skin exposure and inhalation. PnB and TPM are moderately irritating to the eyes, in animal testing, while the remaining members of this category caused little or no eye irritation. None caused skin sensitization. Animal testing showed that repeat dosing caused few adverse effects. Animal testing also shows that PGEs do not cause skin effects or reproductive toxicity. Commercially available PGEs have not been shown to cause birth defects. Available instance indicates that propylene glycol ethers are unlikely to possess genetic toxicity.

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT

* [Devoe] .

For C9 aromatics (typically trimethylbenzenes – TMBs)

Acute toxicity: Animal testing shows that semi-lethal concentrations and doses vary amongst this group. The semilethal concentrations for inhalation range from 6000 to 10000 mg/cubic metre for C9 aromatic naphtha and 18000-24000 mg/cubic metre for 1,2,4- and 1,3,5-TMB, respectively.

Irritation and sensitization: Results from animal testing indicate that C9 aromatic hydrocarbon solvents are mildly to moderately irritating to the skin, minimally irritating to the eye, and have the potential to irritate the airway and cause depression of breathing rate. There is no evidence that it sensitizes skin.

Repeated dose toxicity: Animal studies show that chronic inhalation toxicity for C9 aromatic hydrocarbon solvents is slight. Similarly, oral exposure does not appear to pose a high toxicity hazard for pure trimethylbenzene isomers.

Mutation-causing ability. No evidence of mutation-causing ability and genetic toxicity was found in animal and laboratory testing.

Reproductive and developmental toxicity: No definitive effects on reproduction were seen, although reduction in weight in developing animals may been seen at concentrations that are toxic to the mother.

XYLENE

Reproductive effector in rats
The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

METHYL ISOBUTYL KETONE

MIBK is primarily absorbed by the lungs in animals and humans but can be absorbed by the skin, stomach and gut. If inhaled, it may be found in the brain, liver, lung, vitreous fluid, kidney and blood. Oral and respiratory routes of exposure are of minimal effect with changes seen only in the liver and kidney. MIBK does not cause genetic damage or harm the foetus or offspring, and has low toxicity to aquatic organisms.

CUMENE

Cumene is reasonably anticipated to be a human carcinogen based on sufficient evidence of carcinogenicity from studies in experimental animals. Cumene caused tumours at several tissue sites, including lung and liver in mice and kidney in male rats. Several proposed mechanisms of carcinogenesis support the relevance to humans of lung and liver tumours in experimental animals. Specifically, there is evidence that humans and experimental animals metabolise cumene through similar metabolic pathways. There is also evidence that cumene is genotoxic in some tissues, based on findings of DNA damage in rodent lung and liver. Furthermore, mutations of the K-ras oncogene and p53 tumor-suppressor gene observed in cumene-induced lung tumours in mice, along with altered expression of many other genes, resemble molecular alterations found in human lung and other cancers. The relevance of the kidney tumors to cancer in humans is uncertain; there is evidence that a species-specific mechanism not relevant to humans contributes to their induction, but it is possible that other mechanisms relevant to humans, such as genotoxicity, may also contribute to kidney-tumour formation in male rats.

For aromatic terpenes: p-cymene and cumene have low toxic potential and are excreted in the urine. At very high doses in animal testing.

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inco-ordination, damage to the kidneys and lung inflammation, with decrease in thymus weight, occurred. This group of substances does not seem to cause cancer, genetic damage or developmental toxicity and has low potential for reproductive toxicity.

Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]

DIBUTYLTIN DILAURATE

Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation.

POLYTHANE 2043 HIGH GLOSS CLEAR PART A & NAPHTHA PETROLEUM. LIGHT AROMATIC SOLVENT & METHYL ISOBUTYL KETONE & CUMENE Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

POLYTHANE 2043 HIGH GLOSS CLEAR PART A & PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER & N-BUTYL ACETATE Generally, linear and branched-chain alkyl esters are hydrolysed to their component alcohols and carboxylic acids in the intestinal tract, blood and most tissues throughout the body. Following hydrolysis the component alcohols and carboxylic acids are metabolized Oral acute toxicity studies have been reported for 51 of the 67 esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids. The very low oral acute toxicity of this group of esters is demonstrated by oral LD50 values greater than 1850 mg/kg bw Genotoxicity studies have been performed in vitro using the following esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids: methyl acetate, butyl acetate, butyl stearate and the structurally related isoamyl formate and demonstrates that these substances are not genotoxic.

The JEFCA Committee concluded that the substances in this group would not present safety concerns at the current levels of intake the esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids are generally used as flavouring substances up to average maximum levels of 200 mg/kg. Higher levels of use (up to 3000 mg/kg) are permitted in food categories such as chewing gum and hard candy. In Europe the upper use levels for these flavouring substances are generally 1 to 30 mg/kg foods and in special food categories like candy and alcoholic beverages up to 300 mg/kg foods

Internation! Program on Chemical Safety: the Joint FAO/WHO Expert Committee on Food Additives (JECFA) Esters of Aliphatic acyclic primary alcohols with aliphatic linear saturated carboxylic acids.; 1998

Absorption of 1,2,4-trimethylbenzene occurs after exposure by swallowing, inhalation, or skin contact. In the workplace, inhalation and skin contact are the most important routes of absorption; whole-body toxic effects from skin absorption are unlikely to occur as the skin irritation caused by the chemical generally leads to quick removal. The substance is fat-soluble and may accumulate in fatty tissues. It is also bound to red blood cells in the bloodstream. It is excreted from the body both by exhalation and in the urine.

Acute toxicity: Direct contact with liquid 1,2,4-trimethylbenzene is irritating to the skin, and breathing the vapour is irritating to the airway, causing lung inflammation. Breathing high concentrations of the chemical vapour causes headache, fatigue and drowsiness. In humans, liquid 1,2,4trimethylbenzene is irritating to the skin and inhalation of the vapour causes chemical pneumonitis. Direct skin contact causes dilation of blood vessels, redness and irritation.

Nervous system toxicity: 1,2,4-trimethylbenzene depresses the central nervous system. Exposure to solvent mixtures in the workplace containing the chemical causes headache, fatigue, nervousness and drowsiness.

Subacute/chronic toxicity: Long-term exposure to solvents containing 1,2,4-trimethylbenzene may cause nervousness, tension and inflammation of the bronchi. Painters that worked for several years with a solvent containing 50% 1,2,4-trimethylbenzene and 30% 1,3,5-trimethylbenzene showed nervousness, tension and anxiety, asthmatic bronchitis, anaemia and changes in blood clotting; blood effects may have been due to trace amounts of benzene. Animal testing showed that inhaling trimethylbenzene may alter blood counts, with reduction in lymphocytes and an increase in neutrophils

Genetic toxicity: Animal testing does not show that the C9 fraction causes mutations or chromosomal aberrations.

Developmental / reproductive toxicity: Animal testing showed that the C9 fraction of 1,2,4-trimethylbenzene caused reproductive toxicity.

XYLENE & N-RUTYL ACETATE

POLYTHANE 2043 HIGH

GLOSS CLEAR PART A &

NAPHTHA PETROLEUM.

LIGHT AROMATIC SOLVENT

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis

XYLENE & N-BUTYL ACETATE & METHYL ISOBUTYL **KETONE & CUMENE**

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

METHYL ISOBUTYL KETONE & CUMENE

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Acute Toxicity	×	Carcinogenicity	✓
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	✓

Legend:

Data available to make classification

SECTION 12 Ecological information

Toxicity

POLYTHANE 2043 HIGH	Endpoint	Test Duration (hr)	Species	Value	Source
GLOSS CLEAR PART A	Not Available	Not Available	Not Available	Not Available	Not Available

propylene glycol monomethyl ether acetate, alpha-isomer

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	>1000mg/l	2
NOEC(ECx)	336h	Fish	47.5mg/l	2

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	EC50	48h	Crustacea	373mg/l	2
	LC50	96h	Fish	100-180mg/l	2
	EC50	96h	Algae or other aquatic plants	>1000mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	-				
naphtha petroleum, light	EC50	72h	Algae or other aquatic plants	19mg/l	1
aromatic solvent	EC50	48h	Crustacea	6.14mg/l	1
	NOEC(ECx)	72h	Algae or other aquatic plants	1mg/l	1 -
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	4.6mg/l	2
xylene	EC50	48h	Crustacea	1.8mg/l	2
Aylone	LC50	96h	Fish	2.6mg/l	2
	NOEC(ECx)	73h	Algae or other aquatic plants	0.44mg/l	2
	NOEC(ECX)	7311	Algae of other aquatic plants	0.44IIIg/I	
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	246mg/l	2
n-butyl acetate	EC50	48h	Crustacea	32mg/l	1
-	EC50(ECx)	96h	Fish	18mg/l	2
	LC50	96h	Fish	17-19mg/L	4
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	48h	Crustacea	170mg/l	1
methyl isobutyl ketone	EC50	48h	Crustacea	170mg/l	1
	LC50	96h	Fish	>179mg/l	2
	EC50	96h	Algae or other aquatic plants	400mg/l	1
				1	
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	1.29mg/l	2
cumene	EC50	48h	Crustacea	4mg/l	1
	LC50	96h	Fish	2.7mg/l	2
	NOEC(ECx)	96h	Crustacea	0.4mg/l	1
	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1344h	Fish	2.2-40	7
dibutyltin dilaurate	EC50	72h	Algae or other aquatic plants	>1mg/l	2
	EC50	48h	Crustacea	<0.463mg/L	2
	LC50	96h	Fish	21.2mg/l	2
	EC50(ECx)	48h	Crustacea	<0.463mg/L	2
Legend:	Extracted from 1	ILICUID Toxinity Data 2. Europa	ECHA Registered Substances - Ecotoxicologica	ol lasta anno dia anno America Tarri	-it. 4 UC F

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Environmental Fate: Most are liquids at room temperature and all are water-soluble.

For Propylene Glycol Ethers: log Kow's range from 0.309 for TPM to 1.523 for DPnB. Calculated BCFs range from 1.47 for DPnB to 3.16 for DPnM and TPM, indicating low bioaccumulation. Henry's Law Constants are low for all category members, ranging from 5.7 x 10-9 atm-m3/mole for TPM to 2.7 x10-9 atm-m3/mole for PnB.

Atmospheric Fate: In air, the half-life due to direct reactions with photochemically generated hydroxyl radicals, range from 2.0 hours for TPM to 4.6 hours for PnB.

Aquatic/Terrestrial Fate: Most propylene glycol ethers are likely to partition roughly equally into the soil and water compartments in the environment with small to negligible amounts remaining in other environmental compartments (air, sediment, and aquatic biota). In water, most members of this family are 'readily biodegradable' under aerobic conditions. In soil, biodegradation is rapid for PM and PMA.

Ecotoxicity: Propylene glycol ethers are unlikely to persist in the environment. Acute aquatic toxicity testing indicates low toxicity for both ethers and acetates.

For 1,2,4 - Trimethylbenzene:

Half-life (hr) air: 0.48-16;

Half-life (hr) H2O surface water: 0.24 -672;

Half-life (hr) H2O ground: 336-1344;

Half-life (hr) soil: 168-672;

Henry's Pa m3 /mol: 385 -627;

Bioaccumulation: not significant. 1,2,4-Trimethylbenzene is a volatile organic compound (VOC) substance.

Atmospheric Fate: 1,2,4-trimethylbenzene can contribute to the formation of photochemical smog in the presence of other VOCs. Degradation of 1,2,4-trimethylbenzene in the

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atmosphere occurs by reaction with hydroxyl radicals. Reaction also occurs with ozone but very slowly (half life 8820 days).

Aquatic Fate: 1,2,4-Trimethylbenzene volatilizes rapidly from surface waters with volatilization half-life from a model river calculated to be 3.4 hours. Biodegradation of 1,2,4-trimethylbenzene has been noted in both seawater and ground water. Various strains of Pseudomonas can biodegrade 1,2,4-trimethylbenzene.

Terrestrial Fate: 1,2,4-Trimethylbenzene also volatilizes from soils however; moderate adsorption to soils and sediments may occur. Volatilization is the major route of removal of 1,2,4-trimethylbenzene from soils; although, biodegradation may also occur. Due to the high volatility of the chemical it is unlikely to accumulate in soil or surface water to toxic concentrations.

Ecotoxicity: No significant bioaccumulation has been noted. 1,2,4-Trimethylbenzene is moderately toxic to fathead minnow and slightly toxic to dungeness crab. 1,2,4-Trimethylbenzene has moderate acute toxicity to aquatic organisms. No stress was observed in rainbow trout, sea lamprey and Daphnia magna water fleas. The high concentrations required to induce toxicity in laboratory animals are not likely to be reached in the environment.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive. Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes > naphthalenes. Anthrcene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.

Environmental fate:

When petroleum substances are released into the environment, four major fate processes will take place: dissolution in water, volatilization, biodegradation and adsorption. These processes will cause changes in the composition of these UVCB substances. In the case of spills on land or water surfaces, photodegradation-another fate process-can also be significant.

As noted previously, the solubility and vapour pressure of components within a mixture will differ from those of the component alone. These interactions are complex for complex UVCBs such as petroleum hydrocarbons.

Each of the fate processes affects hydrocarbon families differently. Aromatics tend to be more water-soluble than aliphatics of the same carbon number, whereas aliphatics tend to be more volatile. Thus, when a petroleum mixture is released into the environment, the principal water contaminants are likely to be aromatics, whereas aliphatics will be the principal air contaminants. The trend in volatility by component class is as follows: alkenes = alkanes > aromatics = cycloalkanes.

The most soluble and volatile components have the lowest molecular weight; thus there is a general shift to higher molecular weight components in residual materials. Biodegradation:

Biodegradation is almost always operative when petroleum mixtures are released into the environment. It has been widely demonstrated that nearly all soils and sediments have populations of bacteria and other organisms capable of degrading petroleum hydrocarbons Degradation occurs both in the presence and absence of oxygen. Two key factors that determine degradation rates are oxygen supply and molecular structure. In general, degradation is more rapid under aerobic conditions. Decreasing trends in degradation rates according to structure are as follows:

- (1) n-alkanes, especially in the C10-C25 range, which are degraded readily;
- (2) isoalkanes;
- (3) alkenes:
- (4) benzene, toluene, ethylbenzene, xylenes (BTEX) (when present in concentrations that are not toxic to microorganisms);
- (5) monoaromatics;
- (6) polynuclear (polycyclic) aromatic hydrocarbons (PAHs); and
- (7) higher molecular weight cycloalkanes (which may degrade very slowly.

Three weathering processes-dissolution in water, volatilization and biodegradation-typically result in the depletion of the more readily soluble, volatile and degradable compounds and the accumulation of those most resistant to these processes in residues.

When large quantities of a hydrocarbon mixture enter the soil compartment, soil organic matter and other sorption sites in soil are fully saturated and the hydrocarbons will begin to form a separate phase (a non-aqueous phase liquid, or NAPL) in the soil. At concentrations below the retention capacity for the hydrocarbon in the soil, the NAPL will be immobile this is referred to as residual NAPL. Above the retention capacity, the NAPL becomes mobile and will move within the soil

Bioaccumulation:

Bioaccumulation potential was characterized based on empirical and/or modelled data for a suite of petroleum hydrocarbons expected to occur in petroleum substances. Bioaccumulation factors (BAFs) are the preferred metric for assessing the bioaccumulation potential of substances, as the bioconcentration factor (BCF) may not adequately account for the bioaccumulation potential of substances via the diet, which predominates for substances with log Kow > ~4.5

In addition to fish BCF and BAF data, bioaccumulation data for aquatic invertebrate species were also considered. Biota-sediment/soil accumulation factors (BSAFs), trophic magnification factors and biomagnification factors were also considered in characterizing bioaccumulation potential.

Overall, there is consistent empirical and predicted evidence to suggest that the following components have the potential for high bioaccumulation, with BAF/BCF values greater than 5000: C13–C15 isoalkanes, C12 alkenes, C12–C15 one-ring cycloalkanes, C12 and C15 two-ring cycloalkanes, C14 polycycloalkanes, C15 one-ring aromatics, C15 and C20 cycloalkane monoaromatics, C12–C13 diaromatics, C20 cycloalkane diaromatics, and C14 and C20 three-ring PAHs

These components are associated with a slow rate of metabolism and are highly lipophilic. Exposures from water and diet, when combined, suggest that the rate of uptake would exceed that of the total elimination rate. Most of these components are not expected to biomagnify in aquatic or terrestrial foodwebs, largely because a combination of metabolism, low dietary assimilation efficiency and growth dilution allows the elimination rate to exceed the uptake rate from the diet; however,

one study suggests that some alkyl-PAHs may biomagnify. While only BSAFs were found for some PAHs, it is possible that BSAFs will be > 1 for invertebrates, given that they do not have the same metabolic competency as fish.

In general, fish can efficiently metabolize aromatic compounds. There is some evidence that alkylation increases bioaccumulation of naphthalene but it is not known if this can be generalized to larger PAHs or if any potential increase in bioaccumulation due to alkylation will be sufficient to exceed a BAF/BCF of 5000.

Some lower trophic level organisms (i.e., invertebrates) appear to lack the capacity to efficiently metabolize aromatic compounds, resulting in high bioaccumulation potential for some aromatic components as compared to fish.

This is the case for the C14 three-ring PAH, which was bioconcentrated to a high level (BCF > 5000) by invertebrates but not by fish. There is potential for such bioaccumulative components to reach toxic levels in organisms if exposure is continuous and of sufficient magnitude, though this is unlikely in the water column following a spill scenario due to relatively rapid dispersal

Bioaccumulation of aromatic compounds might be lower in natural environments than what is observed in the laboratory. PAHs may sorb to organic material suspended in the water column (dissolved humic material), which decreases their overall bioavailability primarily due to an increase in size. This has been observed with fish Ecotoxicity:

Diesel fuel studies in salt water are available. The values varied greatly for aquatic species such as rainbow trout and Daphnia magna, demonstrating the inherent variability of diesel fuel compositions and its effects on toxicity. Most experimental acute toxicity values are above 1 mg/L. The lowest 48-hour LC50 for salmonids was 2.4 mg/L. Daphnia magna had a 24-hour LC50 of 1.8 mg/. The values varied greatly for aquatic species such as rainbow trout and Daphnia magna, demonstrating the inherent variability of diesel fuel compositions and its effects on toxicity. Most experimental acute toxicity values are above 1 mg/L. The lowest 48-hour LC50 for salmonids was 2.4 mg/L. Daphnia magna had a 24-hour LC50 of 1.8 mg/L

The tropical mysid Metamysidopsis insularis was shown to be very sensitive to diesel fuel, with a 96-hour LC50 value of 0.22 mg/L this species has been shown to be as sensitive as temperate mysids to toxicants. However, However this study used nominal concentrations, and therefore was not considered acceptable. In another study involving diesel fuel, the effect on brown or common shrimp (Crangon crangon) a 96-hour LC50 of 22 mg/L was determined. A "gas oil"was also tested and a 96-hour LC50 of 12 mg/L was determined The steady state cell density of marine phytoplankton decreased with increasing concentrations of diesel fuel, with different sensitivities between species. The diatom Phaeodactylum tricornutum showed a 20% decrease in cell density in 24 hours following a 3 mg/L exposure with a 24-hour no-observed effect concentration (NOEC) of 2.5 mg/L. The microalga Isochrysis galbana was more tolerant to diesel fuel, with a 24-hour lowest-observed-effect concentration (LOEC) of 26 mg/L (14% decrease in cell density), and a NOEC of 25 mg/L. Finally, the green algae Chlorella salina was relatively insensitive to diesel fuel contamination, with a 24-hour LOEC of 170 mg/L (27% decrease in cell density), and a NOEC of 160 mg/L . All populations of phytoplankton returned to a steady state within 5 days of exposure

In sandy soils, earthworm (Eisenia fetida) mortality only occurred at diesel fuel concentrations greater than 10 000 mg/kg, which was also the concentration at which sub-lethal weight loss was recorded

Nephrotoxic effects of diesel fuel have been documented in several animal and human studies. Some species of birds (mallard ducks in particular) are generally resistant to the toxic effects of petrochemical ingestion, and large amounts of petrochemicals are needed in order to cause direct mortality

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For C9 aromatics (typically trimethylbenzene - TMBs)

Chemicals in this category possess properties indicating a hazard for the environment (acute toxicity for fish, invertebrates, and algae from 1 to 10 mg/L). Category members are readily biodegradable, except 1,3,5-trimethylbenzene (CAS RN 108-67-8). Category members are not expected to be bioaccumulative.

Environmental Fate:

In the air, category member constituents have the potential to rapidly degrade through indirect photolytic processes mediated primarily by hydroxyl radicals with calculated degradation half-lives ranging from 0.54 to 2.81 days (based on a 12-hour day and a hydroxyl radical concentration of 5x10+5). Aqueous photolysis and hydrolysis will not contribute to the transformation of category chemical constituents in aquatic environments because they are either poorly reactive or not susceptible to these reactions.

Results of the Mackay Level I environmental distribution model show that chemical constituents of C9 Aromatic Hydrocarbon Solvents Category members have the potential to partition to air (96.8 to 98.9 %), with a negligible amount partitioning to water (0.2 to 0.6%) and soil (0.9 to 2.7%). In comparison, Level III modeling indicates that category members partition primarily to soil (66.3 to 79.6%) and water (17.8 to 25.0%) compartments rather than air (2.4 to 8.4%) when an equal emission rate (1000 kg/hr) is assumed to each of the air, water, and soil compartments. When release (1000 kg/hr) is modeled only to either the air, water, or soil compartment, constituents are indicated in the modeling to partition primarily (>94%) to the compartment to which they are emitted as advection and degradation influence constituent concentration in compartments to which constituents are not released. Solvent naphtha, (pet.), light aromatic (CAS RN 64742-95-6), 1,2,4-trimethylbenzene (CAS RN 95-63-6), and 1-ethyl-3-methylbenzene (CAS RN 620-14-4) were determined to be readily biodegradable based on the studies that used the TG OECD 301F (the latter substance is used to characterize the potential biodegradability of the category member, ethylmethylbenzene (CAS RN 25550-14-5)). These three substances exceed 60%

biodegradation in 28 days and met the 10-day window criterion for ready biodegradation. In comparison 1,3,5-trimethylbenzene (CAS RN 108-67-8) was not readily biodegradable. It achieved 42% biodegradation after 28 days and 60% biodegradation after 39 days. The result for the multi-constituent substance (CAS RN 64742-95-6), a UVCB, characterizes the biodegradability of that substance as a whole, but it does not suggest that each constituent is equally biodegradable. As with all ready biodegradation test guidelines, the test system and study design used with these substances (OECD TG 301F) is not capable of distinguishing the relative contribution of the substances' constituents to the total biodegradation measured.

Based on Henry's Law constants (HLCs) representing a potential to volatilize from water that range from 590 to 1000 Pa-m3/mole, the potential to volatilize from surface waters for chemicals in the C9 Aromatic Hydrocarbon Solvents Category is expected to be high.

Based on the measured bioconcentration factors that range from 23 to 342 for 1,2,4-trimethylbenzene and 1,3,5-trimethylbenzene, the category members are not expected to be bioaccumulative.

Ecotoxicity

Acute toxicity values used to characterize this category for fish (LL50; LC50) and invertebrates (EL50; EC50) range from 3.5 to 9.2 mg/L, based on measured data. For algae, one study for a category member (CAS RN 64742-95-6) resulted in a 72-hr EC50 of 2.4 mg/L (biomass) and 2.7 mg/L (growth rate) based on measured concentrations. The algal 72-hour NOEC (no observed effect concentration) for biomass and growth rate is 1.3 mg/L, based on mean measured concentrations. A 21-day Daphnia magna reproduction study with 1,3,5-trimethylbenzene (CAS RN 108-67-8) resulted in a NOEC value of 0.4 mg/L, based on a minimum measured value. For Xylenes:

log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H2O surface water : 24-672; Half-life (hr) H2O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m3 /mol : 637-879; Henry's atm m3 /mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.

Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform it into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remains trapped deep underground in soil or groundwater, but it may be months or years.

Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog contribute to the other xylene isomers. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylghenzylnitrate, m-tolualdehyde, 4-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, and 4-nitro-2,6-dimethylphenol

Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however; it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity: Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L. and Gammarus lacustris LC50 (48 h): 0.6 mg/L.

For Glycol Ethers:

Environmental Fate: Several glycol ethers have been shown to biodegrade however; biodegradation slows as molecular weight increases. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes.

Atmospheric Fate: Upon release to the atmosphere by evaporation, high boiling glycol ethers are estimated to undergo photo-degradation (atmospheric half lives = 2.4-2.5 hr). Aquatic Fate: In water, glycol ethers undergo biodegradation (typically 47-92% after 8-21 days) and have a low potential for bioaccumulation (log Kow ranges from -1.73 to +0.51). Ecotoxicity: Tri- and tetra ethylene glycol ethers are 'practically non-toxic' to aquatic species. No major differences are observed in the order of toxicity going from the methyl- to the butyl ethers. Glycols exert a high oxygen demand for decomposition and once released to the environment death of aquatic organisms occurs if dissolved oxygen is depleted. For n-Butyl Acetate:

Koc: ~200; log Kow: 1.78; Half-life (hr) air: 144; Half-life (hr) H2O surface

Half-life (hr) H2O surface water: 178 - 27156;

Henry's atm: m3 /mol: 3.20E-04 BOD 5 if unstated: 0.15-1.02,7%;

COD: 78%; ThOD: 2.207; BCF: 4-14.

Environmental Fate: Terrestrial Fate - Butyl acetate is expected to have moderate mobility in soil. Volatilization of n-butyl acetate is expected from moist and dry soil surfaces. n-Butyl acetate may biodegrade in soil. Aquatic Fate: n-Butyl acetate is not expected to adsorb to suspended solids and sediment in water. Butyl acetate is expected to volatilize from water surfaces. Estimated half-lives for a model river and model lake are 7 and 127 hours respectively. Hydrolysis may be an important environmental fate for this compound. Atmospheric Fate: n-Butyl acetate is expected to exist solely as a vapour in the ambient atmosphere. Vapour-phase n-butyl acetate is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 4 days.

Ecotoxicity: It is expected that bioconcentration in aquatic organisms is low. n-Butyl acetate is not acutely toxic to fish specifically, island silverside, bluegill sunfish, fathead minnow, and water fleas and has low toxicity to algae.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
n-butyl acetate	LOW	LOW
methyl isobutyl ketone	HIGH (Half-life = 7001 days)	LOW (Half-life = 1.9 days)
cumene	HIGH	HIGH
dibutyltin dilaurate	HIGH	HIGH

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Bioaccumulative potential

Ingredient	Bioaccumulation
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)
xylene	MEDIUM (BCF = 740)
n-butyl acetate	LOW (BCF = 14)
methyl isobutyl ketone	LOW (LogKOW = 1.31)
cumene	LOW (BCF = 35.5)
dibutyltin dilaurate	LOW (BCF = 110)

Mobility in soil

Ingredient	Mobility
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (Log KOC = 1.838)
n-butyl acetate	LOW (Log KOC = 20.86)
methyl isobutyl ketone	LOW (Log KOC = 10.91)
cumene	LOW (Log KOC = 817.2)
dibutyltin dilaurate	LOW (Log KOC = 64610000)

SECTION 13 Disposal considerations

Waste treatment methods

- Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ► Reduction
- ► Reuse
- ▶ Recycling
- Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- $\mbox{\ensuremath{\,^{\blacktriangleright}}}$ It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required



Marine Pollutant	NO
HAZCHEM	•3Y

Land transport (ADG)

. , ,				
14.1. UN number or ID number	1263			
14.2. UN proper shipping name	, ,	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)		
14.3. Transport hazard class(es)	Class Subsidiary Hazard			
14.4. Packing group	III			

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14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for	Special provisions	163 223 367
user	Limited quantity	5 L

Air transport (ICAO-IATA / DG	R)					
14.1. UN number	1263	1263				
14.2. UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)					
	ICAO/IATA Class 3					
14.3. Transport hazard class(es)	ICAO / IATA Subsidiary Hazard	Not Applicable				
0.000(00)	ERG Code	3L				
14.4. Packing group	III	III				
14.5. Environmental hazard	Not Applicable					
	Special provisions		A3 A72 A192			
	Cargo Only Packing Instructions		366			
	Cargo Only Maximum Qty / Pack		220 L			
14.6. Special precautions for user	Passenger and Cargo Packing In	structions	355			
usei	Passenger and Cargo Maximum	Qty / Pack	60 L			
	Passenger and Cargo Limited Quantity Packing Instructions		Y344			
	Passenger and Cargo Limited Maximum Qty / Pack		10 L			

Sea transport (IMDG-Code / GGVSee)

	1			
14.1. UN number	1263			
14.2. UN proper shipping name	PAINT (including paint,	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)		
14.3. Transport hazard class(es)	IMDG Class 3 IMDG Subsidiary Hazard Not Applicable			
14.4. Packing group	III			
14.5 Environmental hazard	Not Applicable			
14.6. Special precautions for user	EMS Number Special provisions Limited Quantities	rovisions 163 223 367 955		

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available
naphtha petroleum, light aromatic solvent	Not Available
xylene	Not Available
n-butyl acetate	Not Available
methyl isobutyl ketone	Not Available
cumene	Not Available
dibutyltin dilaurate	Not Available
All other substances - non-hazardous	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available
naphtha petroleum, light aromatic solvent	Not Available
xylene	Not Available
n-butyl acetate	Not Available

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Product name	Ship Type
methyl isobutyl ketone	Not Available
cumene	Not Available
cumene	Not Available
dibutyltin dilaurate	Not Available
All other substances - non-hazardous	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

propylene glycol monomethyl ether acetate, alpha-isomer is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

naphtha petroleum, light aromatic solvent is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

xylene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

n-butyl acetate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

methyl isobutyl ketone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

 $\label{thm:constraints} \textbf{Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5}$

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

 $International \ Agency \ for \ Research \ on \ Cancer \ (IARC) \ - \ Agents \ Classified \ by \ the \ IARC \ Monographs$

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

cumene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

dibutyltin dilaurate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 7

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory Status		
National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	Yes	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Mexico - INSQ	Yes	
Vietnam - NCI	Yes	

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National Inventory	Status
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

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Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- ▶ PC TWA: Permissible Concentration-Time Weighted Average
- ▶ PC STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- ► TEEL: Temporary Emergency Exposure Limit,
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- ► OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level ▶ PNEC: Predicted no-effect concentration
- ▶ AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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end of SDS